



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2126

Job Sheet 168421



Part No: D2126

Job Qty: 100 ea

DAS
13
9-30

NOV 15 2017

Part Name: Locking Seal (Sold Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		12/1/17	0.00	0.00	Purchasing		<i>cmf</i> 18-12-17
110	Packaging	100 pcs		12/1/17	0.00	0.00	Packaging2		<i>cmf</i> 18-12-17
120	QC	100 pcs		12/1/17	0.00	0.00	QC6		<i>cmf</i> 18-12-17
130	Packaging	100 pcs		12/1/17	0.00	0.00	Packaging3	57414	<i>cmf</i> 18-12-17
140	QC21-SA	100 Ea		12/1/17	0.00	0.00	QC21		<i>cmf</i> 18-12-17

Part Op Descriptions: 110 - Ensure material certification is attached

ACK Group PO 038374 NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	110750004	100	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 2:31 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ De _____	DISPOSITION Job No: 168421 Mfg Date: 12/18/17	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Skid-tube</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">Water Jet</td> <td style="width: 15%;">Engineering</td> </tr> <tr> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;"></td> </tr> <tr> <td style="border-bottom: 1px solid black;">Machining</td> <td style="border-bottom: 1px solid black;">Small Fab</td> <td style="border-bottom: 1px solid black;">Prod. Eng. Coord.</td> <td style="border-bottom: 1px solid black;">Quality</td> </tr> <tr> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;">Finishing</td> <td style="border-bottom: 1px solid black;">Rec/Store/Packaging</td> <td style="border-bottom: 1px solid black;">Other</td> </tr> <tr> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;"></td> <td style="border-bottom: 1px solid black;">Supplier</td> <td style="border-bottom: 1px solid black;"></td> </tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering					Machining	Small Fab	Prod. Eng. Coord.	Quality		Finishing	Rec/Store/Packaging	Other			Supplier	
Skid-tube	Cross tube	Water Jet	Engineering																						
Machining	Small Fab	Prod. Eng. Coord.	Quality																						
	Finishing	Rec/Store/Packaging	Other																						
		Supplier																							
		MRB (QSI042) Approval _____ _____ _____																							
		Completed By _____ _____																							
		Lead hand / Supervisor Approval Verification _____ _____																							
		QC / QA Coordinator Approval _____ _____																							

Job No: 168421
Mfg Date: 12/18/17

Purchasing

Change No:

Revision:

PART NO:

D2126

Locking Seal (Sold Per Foot)

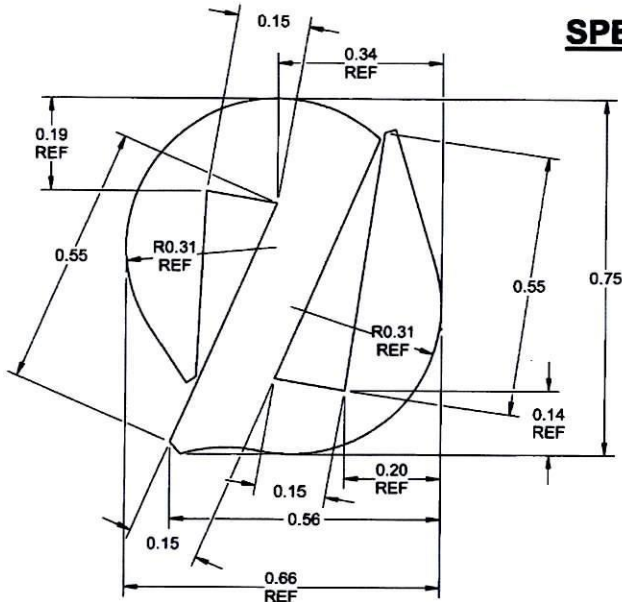
S024336

DART AEROSPACE

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

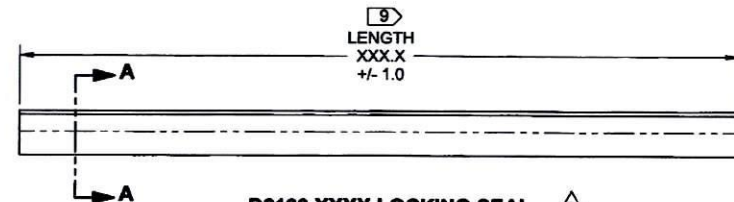
Root Cause			
☐ Environment	☐ No Re-verification	☐ Pressure/Forced	☐ Power Loss/Surge
☐ Design	☐ Operator	☐ Bending	☐ Folio/Program
☐ Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐ Grain
☐ Equip/Tooling	☐ Supplier	☐ Cracks	☐ Weld
☐ Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Wrong Stock Pulled
☐ Material	☐ Use for Testing	☐ Cuffs	☐ Out of Sequence
☐ Internal Transport	☐ Poor Information	☐ Crushing	☐ Off-set
☐ Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐ Mislabeled
☐ LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Fit/Function
☐ Substation	☐ Process Improvement	☐ Marks/Chatter	☐ Misaligned/off center
☐ Past Expiry Date	☐ Manufacturing Process		☐ Positioned Wrong
☐ Misidentified	☐ Past Due		☐ Outside Dimensions
		☐ OTHER :	☐ Over/Under tolerance
			☐ Part Incorrect
			☐ Part Lost/Missing
			☐ Part Moved
			☐ Drawing
			☐ Finish
			☐ Misread
			☐ Turning Sequence

SPECIFICATION CONTROL DRAWING



SECTION A-A

8



D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

REV.	DESCRIPTION	BY	DATE
D	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN; ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
DESIGN	AJS		
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	14.08.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D2126
TITLE
LOCKING SEAL
REV. D
SHEET 1 OF 1
SCALE
NTS

COPYRIGHT © 1992 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.